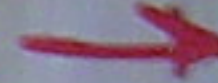
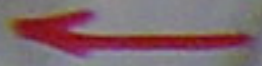
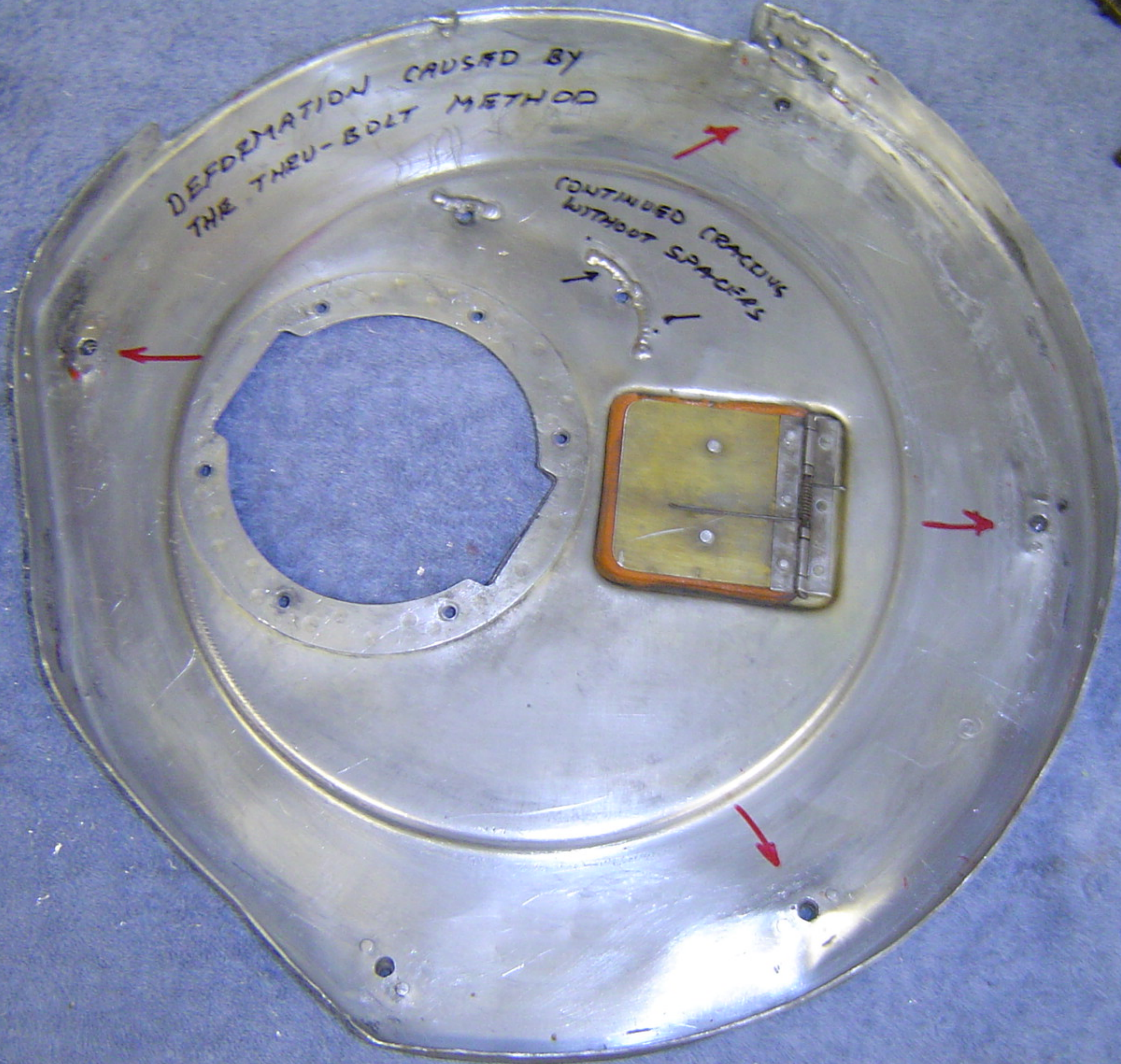






DEFORMATION CAUSED BY
THE THEU-BOLT METHOD

CONTINUED CRACKS
WITHOUT SPACERS

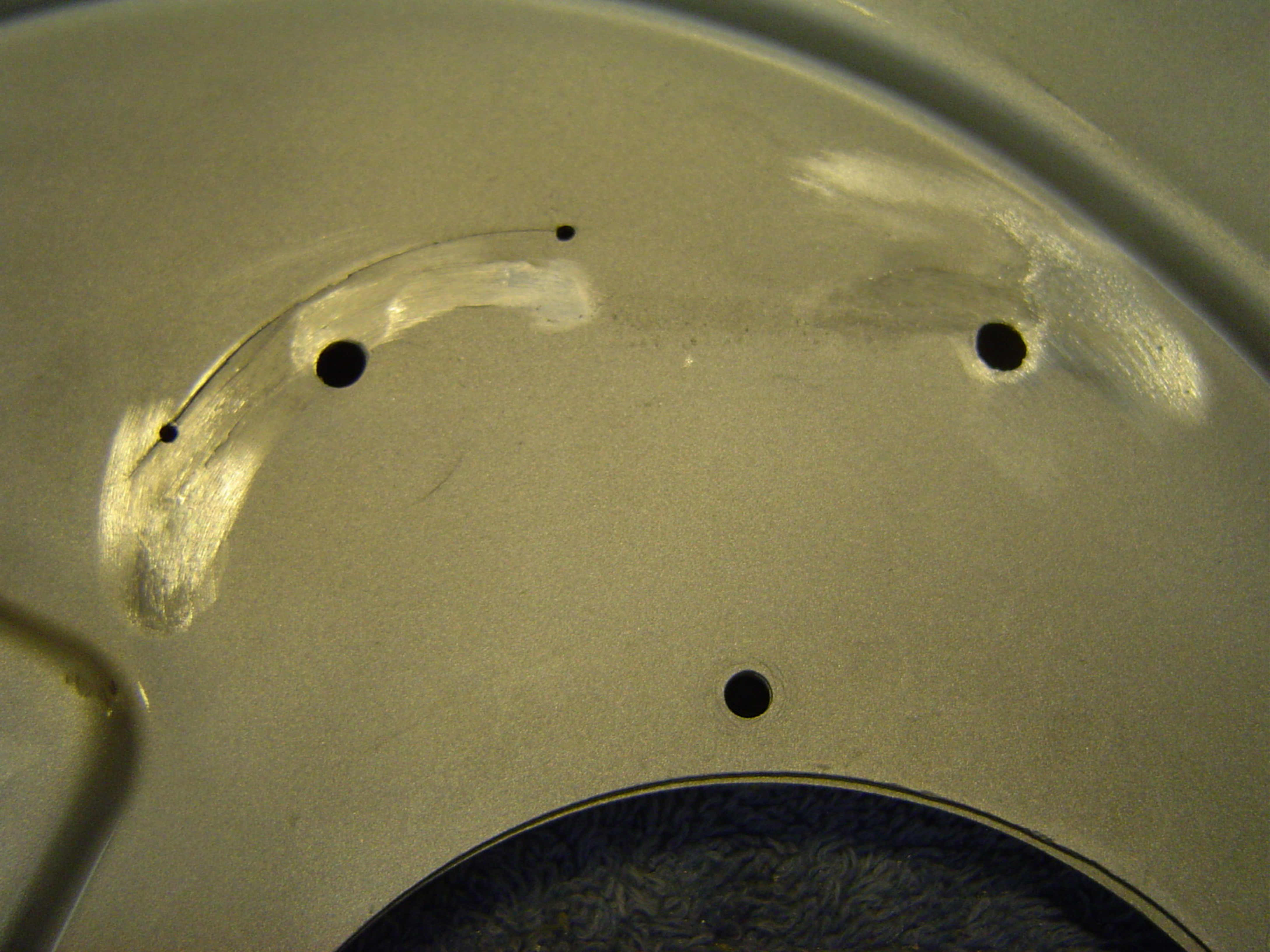


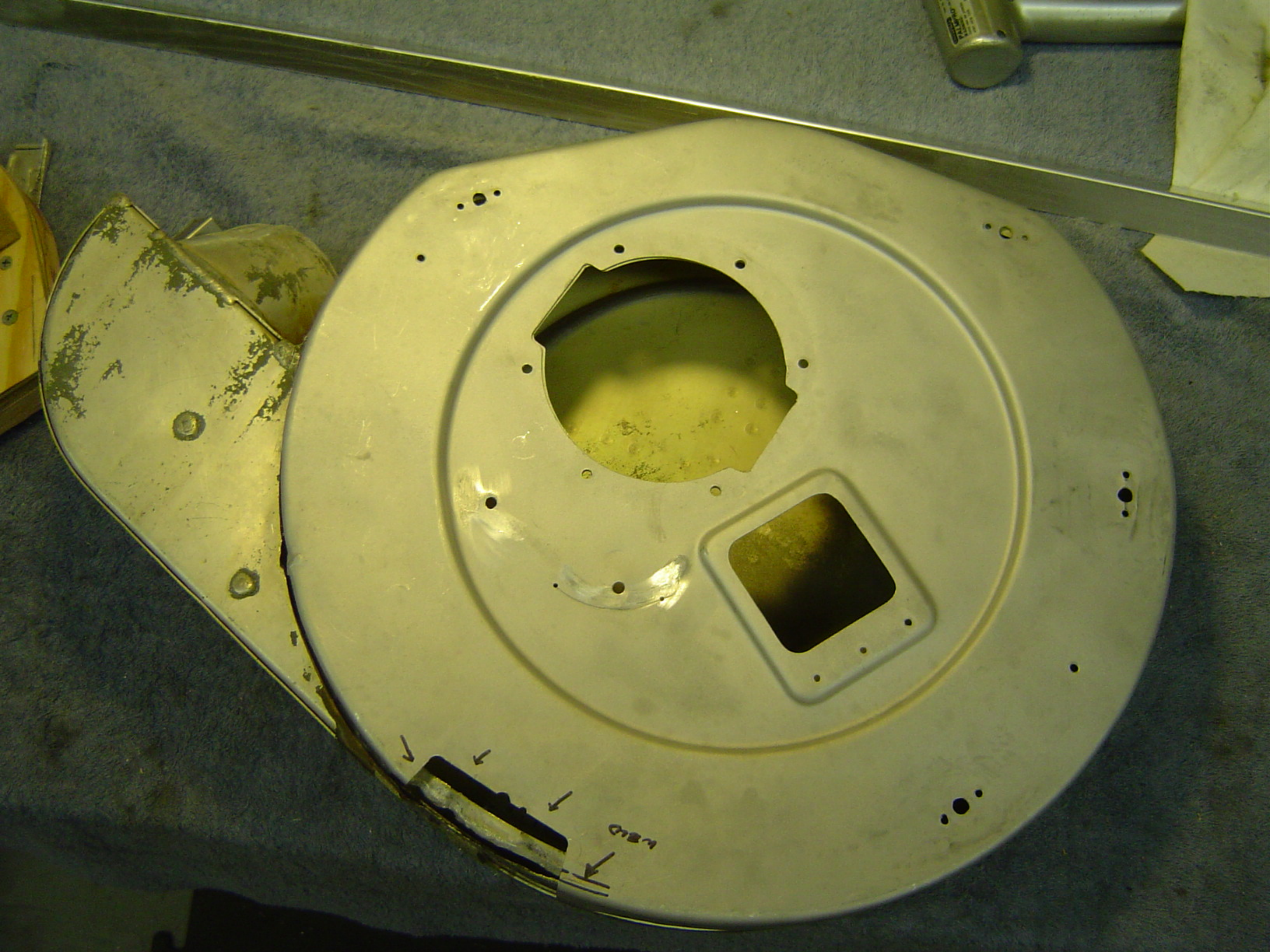




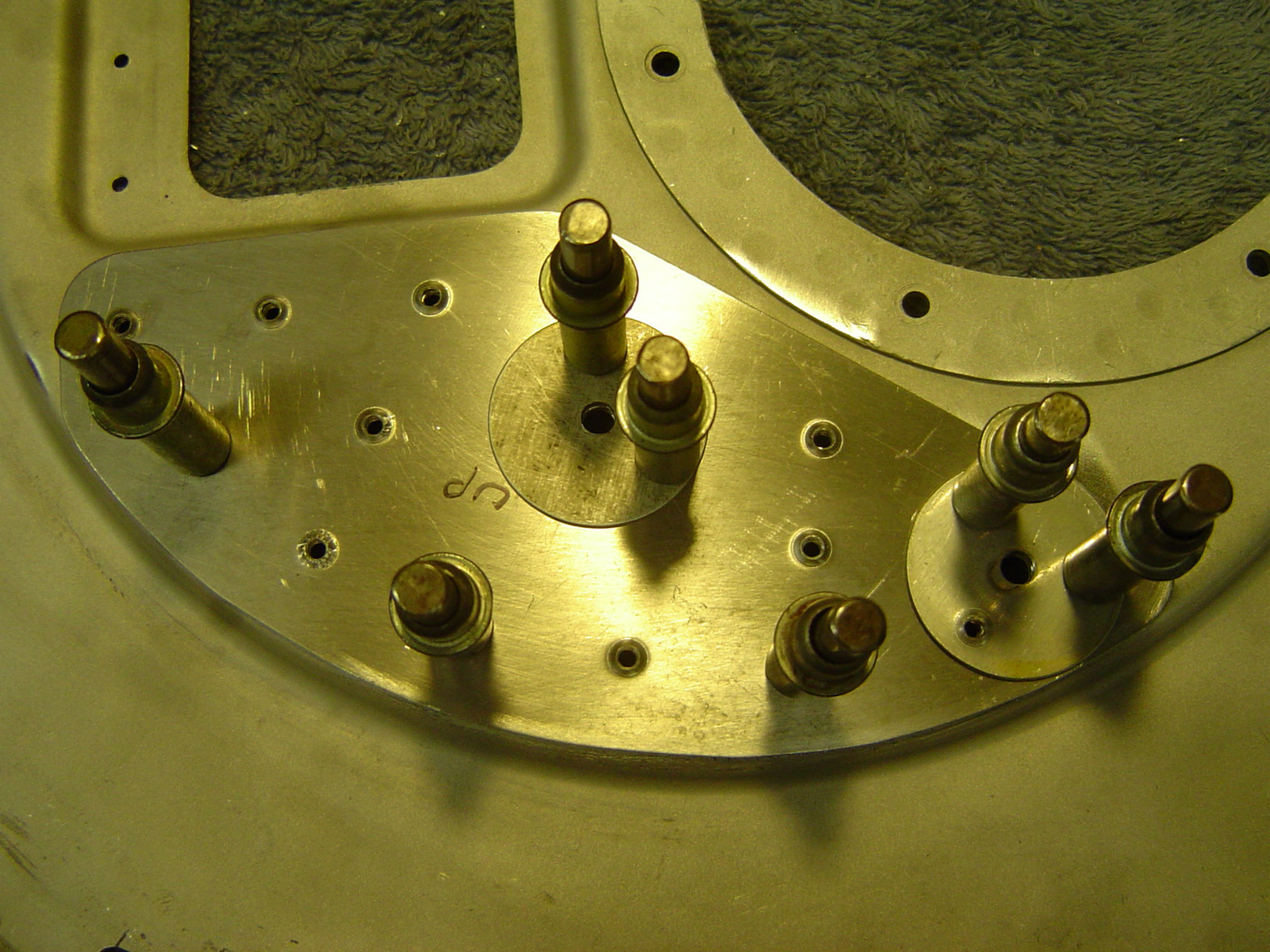








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